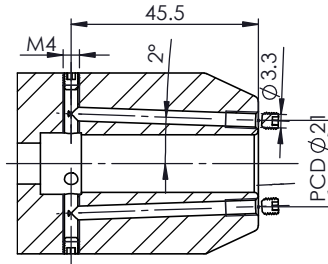
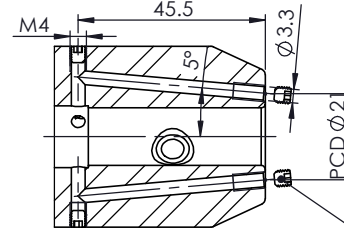


All Dimensions are in MM



SECTION B-B

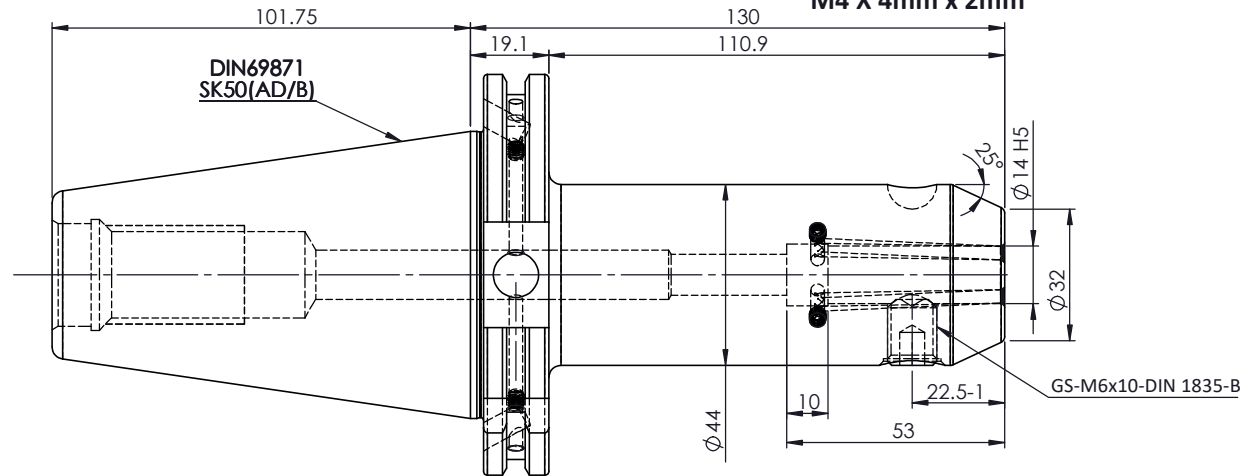
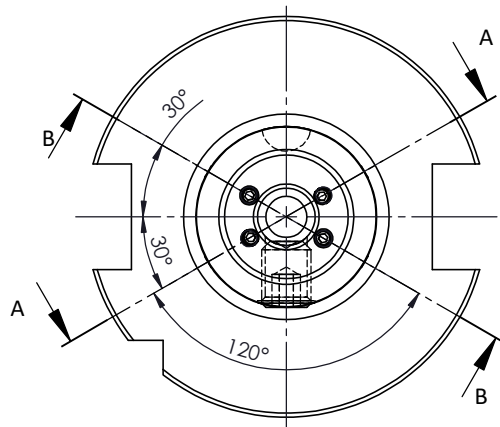


SECTION A-A

For Customer Approval

SCREWS TO BE PACKED SEPERATELY
IN PLASTIC POUCH WITH LABEL & PUT INTO
WELDON BORE & THEN SEAL THE HOLDER WITH COVER

LABEL FOR PLASTIC BAGS:
Verschlusschraube
Grub Screw
M4 X 4mm x 2mm



LABEL :
2002366.1405
WELDON-AUFNAHME MIT KK
WELD.HOLDER COOL.CHANNEL
ISO 7388-1 (DIN69871) SK50 AD/AF (AD+B)
WK 14 mm x 130 mm
G2.5 25000 U/MIN

MARKING : ISO 7388-1 (DIN69871) SK50 AD/AF (AD+B) WK14 H130
G2.5 25000 U/MIN

NOTE :

BALANCING 2.5G AT 25000 RPM

WEIGHT :3.7 Kg

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
		TOLERANCE													
		FREE DIMENSIONS													
		TOLERANCE													
		Dimns.	Dia	Length											
		0.5 to 3	± 0.05	± 0.10											
		3 to 6	± 0.10	± 0.15											
		6 to 30	± 0.15	± 0.20											
		30 to 120	± 0.20	± 0.25											
		120 to 500	± 0.30	± 0.50											
		MATERIALS:													
		16MnCr5													
		2023	NAME	DATE											
		DRAWN	SVR	09/12											
		CHECKED	RVL	09/12											
		APPROVED													
		SCALE :	NTS	QTY. :											
		PART NAME:													
		SK50EK14130FWW													
		DRAWING No.													
		FWS509H-EKH14130													
		REV.													
		00													

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FWS509H-EKH14130	SK50EK14130FWW	1
2	GS-M12X16	GRUB SCREW	1
3	GS-M4X4-COATING	GRUB SCREW	6
4	GS-M4X4	GRUB SCREW	4