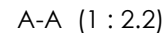
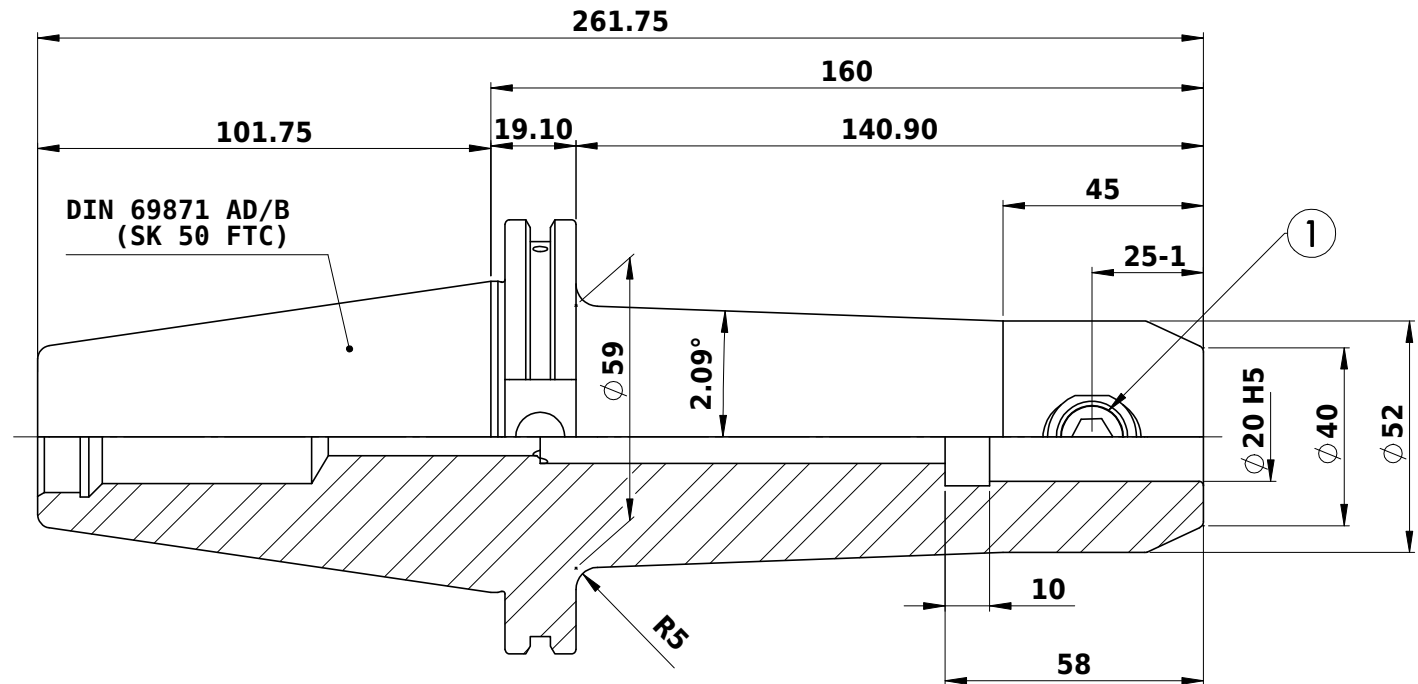


Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



APPROVED BY	
DATE	

FOR QUOTATION PURPOSE ONLY



		μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
TOLERANCE		MATERIALS:													
FREE DIMENSIONS		2015		NAME		DATE		2002365.2002							
TOLERANCE		16MnCr5		DRAWN		29/06									
				CHECKED		29/06									
				APPROVED		—									
Dimns.	Dia	Length	SCALE : NTS		QTY. :										
0.5 to 3	±0.05	±0.10													
3 to 6	±0.10	±0.15													
6 to 30	±0.15	±0.20	PART NAME:				DRAWING No.						REV		
30 to 120	±0.20	±0.25	END MILL HOLDER				SK50 EM 20 160 FTC WW						00		
120 to 500	±0.30	±0.50													