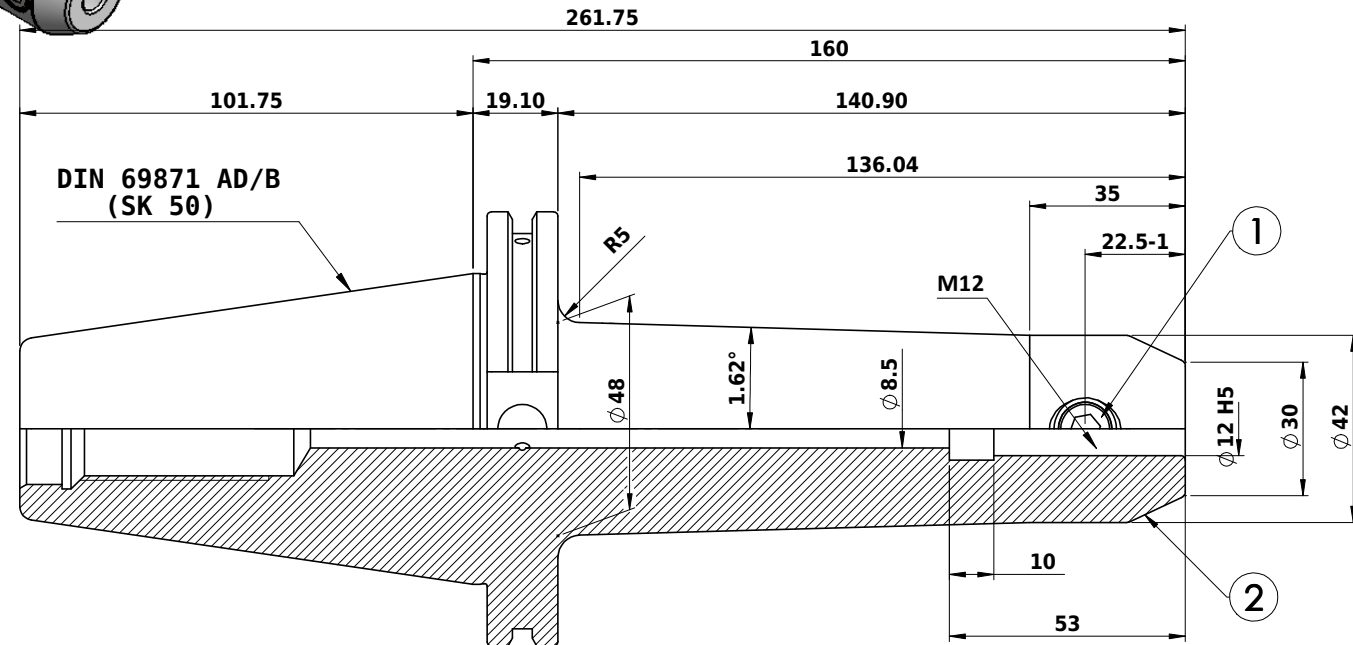
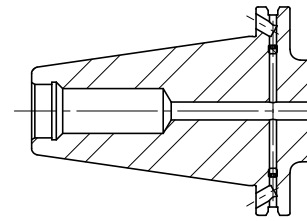
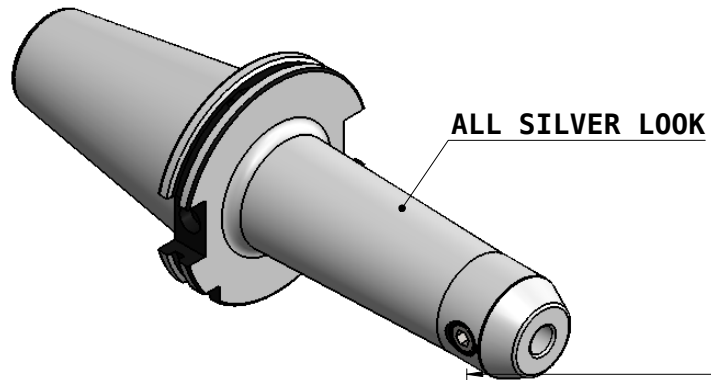


Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

All Dimensions are in MM



Label :
2002365.1202
WELDON-AUFNAHME
WELDON HOLDER
DIN69871 SK50 ADB
WE 12 mm x 160 mm
G2.5 / 25000

NOTE :
BALANCING G2.5 AT 25000 RPM
WEIGHT : 4.15 kg

**MARKING : DIN 69871 AD/B SK50 WE12H160
G2.5 25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GS-M12X16-DIN1835-B	GRUB SCREW -M12X16-DIN1835-B(BO)	1
2	SK50 EM 12 160 FTC WW	END MILL HOLDER	1
3	GS-M4X4	GRUB SCREW-(B.O.)	2

			μm	$0.012 \sqrt{0.025}$	$0.05 \sqrt{0.1}$	$0.2 \sqrt{0.4}$	$0.8 \sqrt{1.6}$	$3.2 \sqrt{6.3}$	$12.5 \sqrt{25}$	$50 \sqrt{50}$						
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
			SYMBOLS													
TOLERANCE			MATERIALS:			2015	NAME	DATE	2002365.1202							
FREE DIMENSIONS TOLERANCE			16MnCr5			DRAWN	MJP	29/06								
Dimns.	Dia	Length				CHECKED	RVL	29/06								
0.5 to 3	±0.05	±0.10				APPROVED										-
3 to 6	±0.10	±0.15				SCALE : NTS										QTY. :
6 to 30	±0.15	±0.20	PART NAME:						DRAWING No.				REV.			
30 to 120	±0.20	±0.25	END MILL HOLDER										00			
120 to 500	±0.30	±0.50														