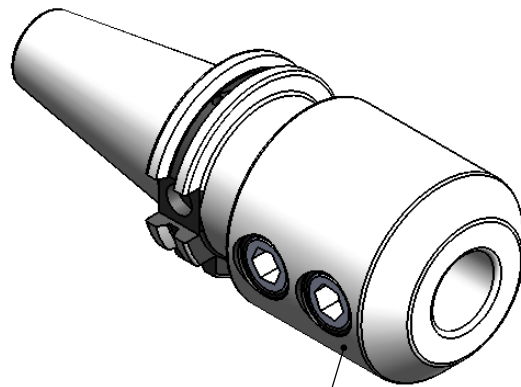
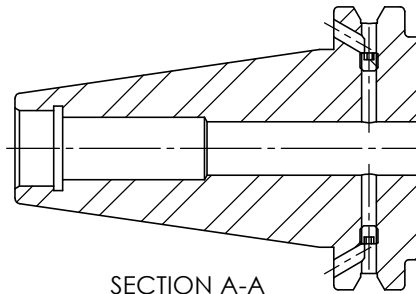


All Dimensions are in MM

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



ALL SILVER LOOK



SECTION A-A
SCALE 1 : 1.2

Label :

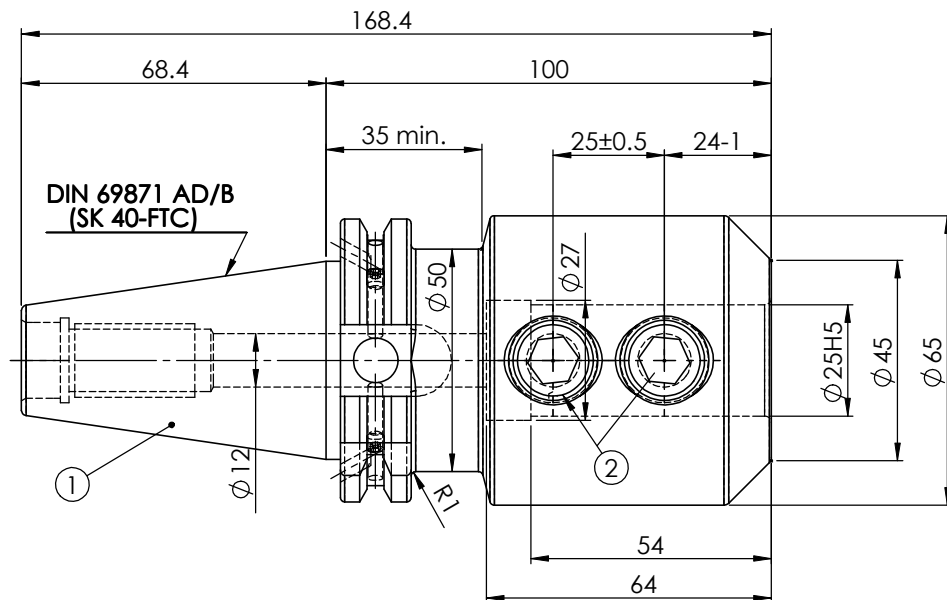
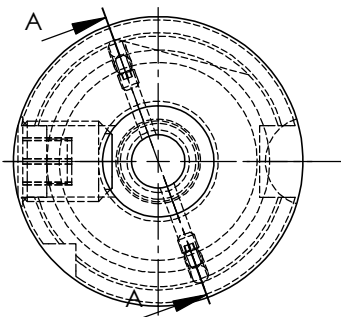
2002364.2501
WELDON-AUFNAHME
WELDON HOLDER
DIN69871 SK40 ADB
WE 25 mm x 100 mm
G2.5 / 25000

NOTE :

BALANCING G2.5 AT 25000 RPM

WEIGHT : 2.7 kg

MARKING : DIN 69871 AD/B SK40
G2.5 25000 RPM
WE25H100



		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		
		SYMBOLS														
TOLERANCE			MATERIALS:			2015	NAME		DATE		2002364.2501					
FREE DIMENSIONS			16MnCr5			DRAWN		Bala		29/06						
TOLERANCE						CHECKED		RVL		29/06						
						APPROVED										
						SCALE : NTS		QTY. :								
Dimms.			Dia		Length		PART NAME:					DRAWING No.			REV.	
0.5 to 3			± 0.05		± 0.10		END MILL HOLDER					SK40 EM 25 100 FTC WW			00	
3 to 6			± 0.10		± 0.15											
6 to 30			± 0.15		± 0.20											
30 to 120			± 0.20		± 0.25											
120 to 500			± 0.30		± 0.50											

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SK40 EM 25 100 FTC WW	END MILL HOLDER	1
2	GS-M18X20X2-DIN1835-B	GRUB SCREW-(B.O.)	2
3	GS-M4x4	GRUB SCREW-(B.O.)	2