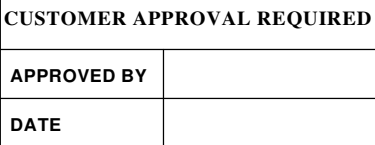
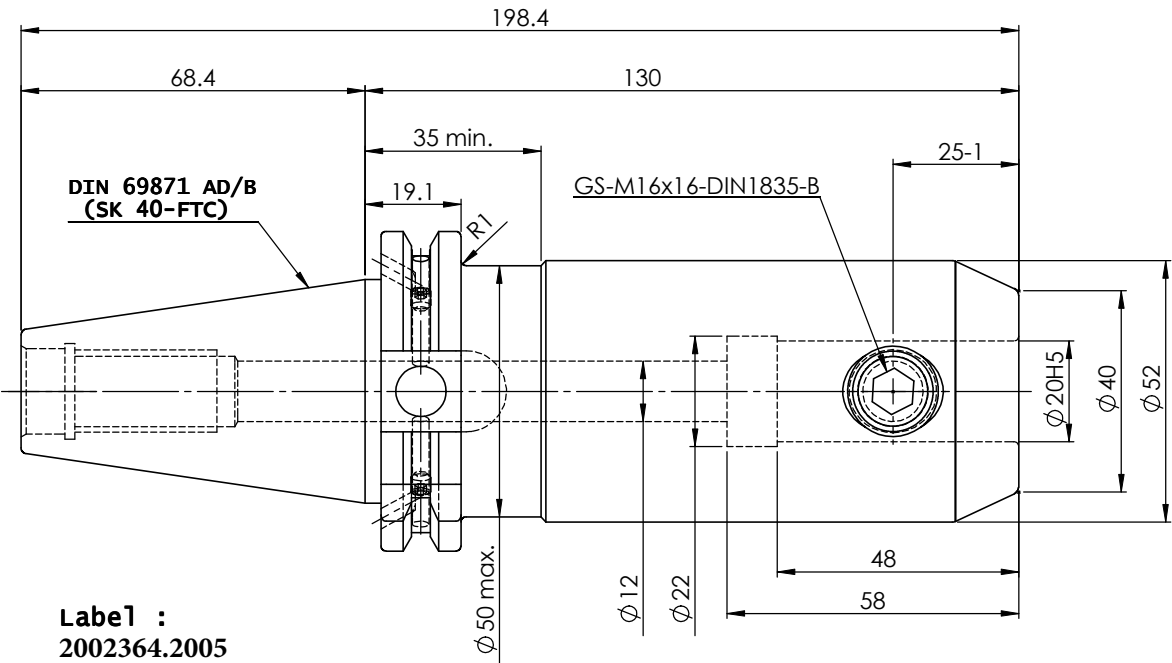


| Rev.No. | Ch.Let | Alterations | Date | Sign. | Appd. |
|---------|--------|-------------|------|-------|-------|
|         |        |             |      |       |       |
|         |        |             |      |       |       |
|         |        |             |      |       |       |



**FOR QUOTATION PURPOSE ONLY**



**Label :**  
**2002364.2005**  
**WELDON-AUFNAHME**  
**WELDON HOLDER**  
**DIN69871 SK40 ADB**  
**WE 20 mm x 130 mm**  
**G2.5 / 25000**

| ITEM NO. | PART NUMBER         | DESCRIPTION      | QTY. |
|----------|---------------------|------------------|------|
| 1        | FWS409H-EMH20130    | SK40EM20130FWW   | 1    |
| 2        | GS-M16x16-DIN1835-B | GRUB SCREW-(B.O) | 1    |
| 3        | GS-M4x4             | GRUB SCREW-(B.O) | 2    |

|                 |        |        |                                                                                       |                                                                                       |              |             |       |       |                                                                                       |     |     |                                                                                       |     |                                                                                       |     |    |
|-----------------|--------|--------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--------------|-------------|-------|-------|---------------------------------------------------------------------------------------|-----|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|----|
|                 |        |        | μ m                                                                                   | 0.012                                                                                 | 0.025        | 0.05        | 0.1   | 0.2   | 0.4                                                                                   | 0.8 | 1.6 | 3.2                                                                                   | 6.3 | 12.5                                                                                  | 25  | 50 |
|                 |        |        | GRADES                                                                                | N1                                                                                    | N2           | N3          | N4    | N5    | N6                                                                                    | N7  | N8  | N9                                                                                    | N10 | N11                                                                                   | N12 |    |
|                 |        |        | SYMBOLS                                                                               |  |              |             |       |       |  |     |     |  |     |  |     |    |
| TOLERANCE       |        |        | MATERIALS:<br>16MnCr5                                                                 |                                                                                       |              | 2017        | NAME  | DATE  | 2002364.2005                                                                          |     |     |                                                                                       |     |                                                                                       |     |    |
| FREE DIMENSIONS |        |        |                                                                                       |                                                                                       |              | DRAWN       | KSK   | 05/07 |                                                                                       |     |     |                                                                                       |     |                                                                                       |     |    |
| TOLERANCE       |        |        | CHECKED                                                                               |                                                                                       |              | RVL         | 05/07 |       |                                                                                       |     |     |                                                                                       |     |                                                                                       |     |    |
|                 |        |        | APPROVED                                                                              |                                                                                       |              |             |       |       |                                                                                       |     |     |                                                                                       |     |                                                                                       |     |    |
|                 |        |        | SCALE : NTS                                                                           |                                                                                       |              | QTY. :      |       |       |                                                                                       |     |     |                                                                                       |     |                                                                                       |     |    |
| Dimns.          | Dia    | Length |  |                                                                                       | 2002364.2005 |             |       |       |                                                                                       |     |     |                                                                                       |     |                                                                                       |     |    |
| 0.5 to 3        | ± 0.05 | ± 0.10 |                                                                                       |                                                                                       |              |             |       |       |                                                                                       |     |     |                                                                                       |     |                                                                                       |     |    |
| 3 to 6          | ± 0.10 | ± 0.15 |                                                                                       |                                                                                       |              |             |       |       |                                                                                       |     |     |                                                                                       |     |                                                                                       |     |    |
| 6 to 30         | ± 0.15 | ± 0.20 |                                                                                       |                                                                                       |              |             |       |       |                                                                                       |     |     |                                                                                       |     |                                                                                       |     |    |
| 30 to 120       | ± 0.20 | ± 0.25 |                                                                                       |                                                                                       |              |             |       |       |                                                                                       |     |     |                                                                                       |     |                                                                                       |     |    |
| 120 to 500      | ± 0.30 | ± 0.50 | PART NAME:                                                                            |                                                                                       |              | DRAWING No. |       |       |                                                                                       |     |     |                                                                                       |     | REV                                                                                   |     |    |
| SK40EM20130FWW  |        |        | FWS409H-EMH20130                                                                      |                                                                                       |              |             |       |       |                                                                                       |     | 00  |                                                                                       |     |                                                                                       |     |    |