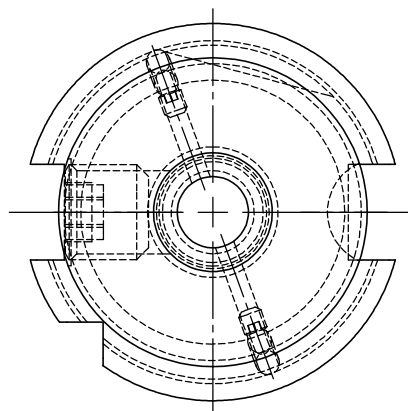




Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



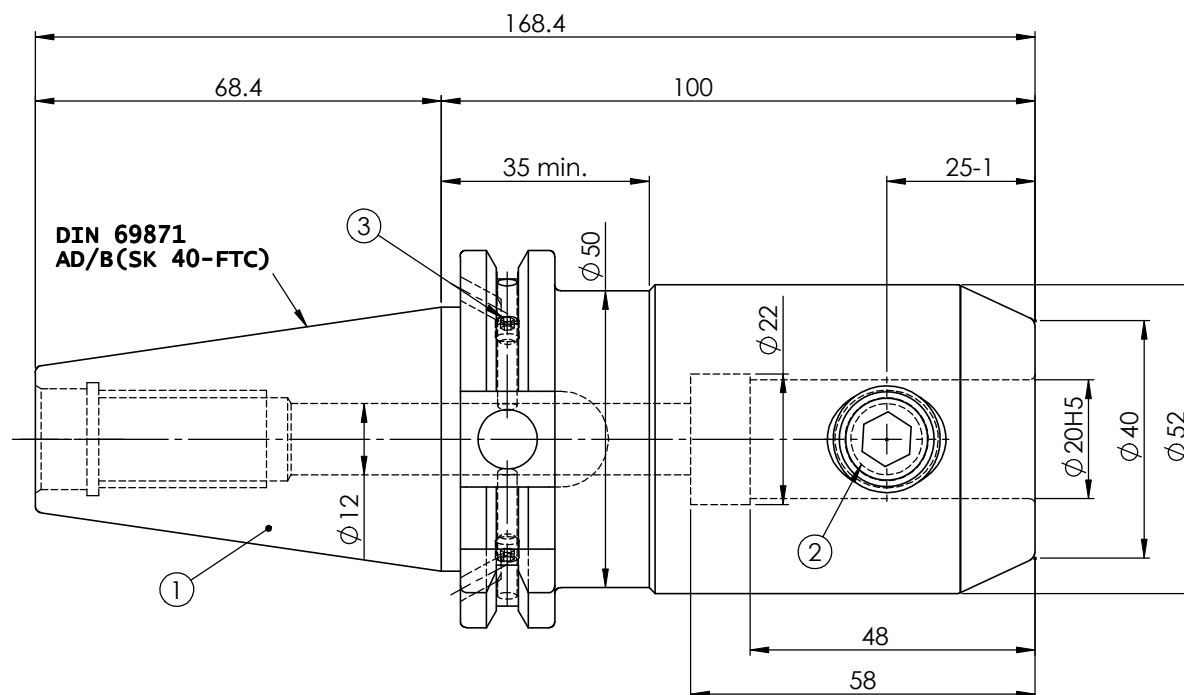
Label :
2002364.2001
WELDON-AUFNAHME
WELDON HOLDER
DIN69871 SK40 ADB
WE 20 mm x 100 mm
G2.5 / 25000

NOTE :

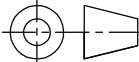
BALANCING G2.5 AT 25000 RPM

WEIGHT : 1.8 kg

**MARKING : DIN 69871 AD/B SK40 WE20H100
G2.5 25000 U/MIN**



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SK40 EM 20 100 FTC WW	END MILL HOLDER	1
2	GS-M16x16-DIN1835-B	GRUB SCREW-(B.O)	1
3	GS-M4x4	GRUB SCREW-(B.O)	2

		μ m	0.012 ✓	0.025 ✓	0.05 ✓	0.1 ✓	0.2 ✓	0.4 ✓	0.8 ✓	1.6 ✓	3.2 ✓	6.3 ✓	12.5 ✓	25 ✓	50 ✓
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS	▽▽▽▽					▽▽▽			▽▽		▽	~	
TOLERANCE		MATERIALS:		2015	NAME		DATE		2002364.2001						
FREE DIMENSIONS		16MnCr5		DRAWN	Bala		01/07								
TOLERANCE				CHECKED	RVL		01/07								
				APPROVED											
				SCALE : NTS		QTY. :									
Dimms.	Dia	Length													
0.5 to 3	± 0.05	± 0.10													
3 to 6	± 0.10	± 0.15													
6 to 30	± 0.15	± 0.20													
30 to 120	± 0.20	± 0.25													
120 to 500	± 0.30	± 0.50	PART NAME:					DRAWING No.					REV		
END MILL HOLDER					SK40 EM 20 100 FTC WW					00					