

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

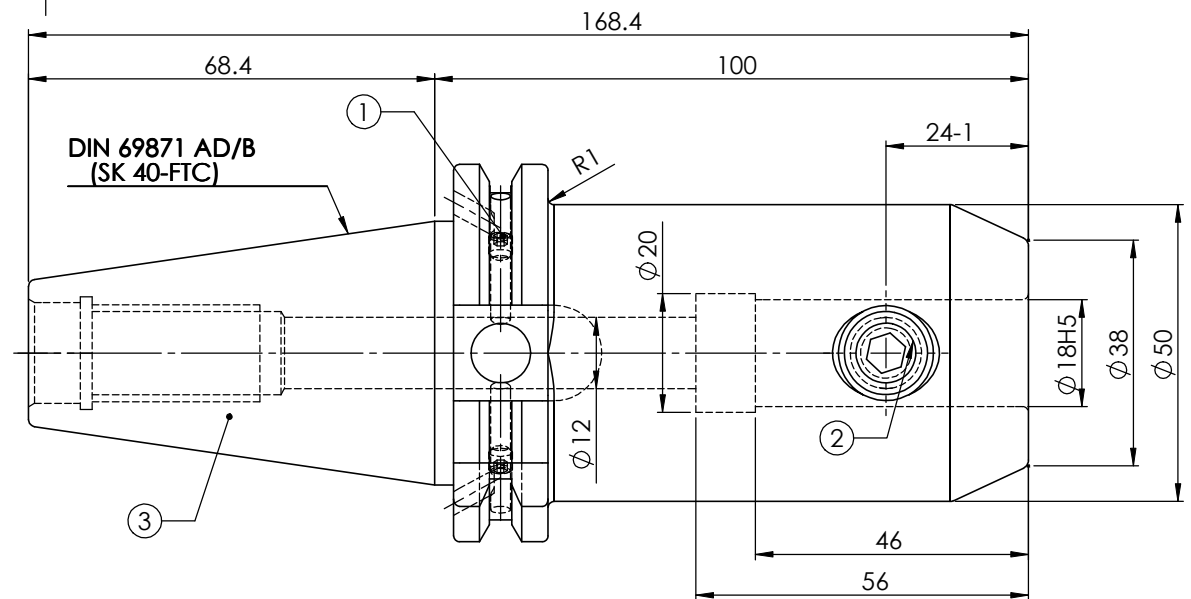


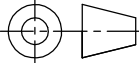
2002364.1801
WELDON-AUFNAHME
WELDON HOLDER
DIN69871 SK40 ADB
WE 18 mm x 100 mm
G2.5 / 25000

G2.5 25000 U/MIN

BALANCING G2.5 AT 25000 RPM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GS-M4x4	GRUB SCREW-(B.O)	2
2	GS-M14X16-DIN1835-B	GRUB SCREW-(B.O)	1
3	SK40 EM 18 100 FTC WW	END MILL HOLDER	1



			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		
			SYMBOLS														
TOLERANCE			MATERIALS: 16MnCr5					2015		NAME		DATE		2002364.1801			
FREE DIMENSIONS								DRAWN		Bala		30/06					
TOLERANCE			CHECKED		RVL		30/06										
			APPROVED														
			SCALE : NTS		QTY. :												
Dimns.	Dia	Length															
0.5 to 3	± 0.05	± 0.10															
3 to 6	± 0.10	± 0.15															
6 to 30	± 0.15	± 0.20		PART NAME: END MILL HOLDER					DRAWING No. SK40 EM 18 100 FTC WW					REV. 00			
30 to 120	± 0.20	± 0.25															
120 to 500	± 0.30	± 0.50															