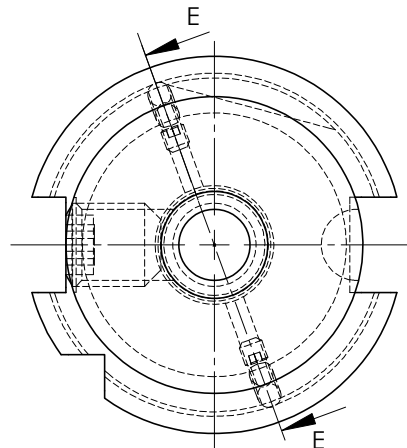


Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

[illegible]

**MARKING : DIN 69871 AD/B SK40 WE18H63
G2.5 25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GS-M4x4	GRUB SCREW-(B.O)	2
2	GS-M14X16-DIN1835-B	GRUB SCREW-(B.O)	1
3	SK40 EM 18 063 FTC WW	END MILL HOLDER	1

			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		
			SYMBOLS	▽▽▽▽					▽▽▽▽		▽▽			▽		~	
TOLERANCE			MATERIALS: 16MnCr5			2015		NAME		DATE		2002364.1800					
FREE DIMENSIONS						DRAWN		Bala		29/06							
TOLERANCE					CHECKED		RVL		29/06								
Dimns.			Dia			Length											
0.5 to 3			± 0.05			± 0.10											
3 to 6			± 0.10			± 0.15											
6 to 30			± 0.15			± 0.20											
30 to 120			± 0.20			± 0.25											
120 to 500			± 0.30			± 0.50											
PART NAME:									DRAWING No.							REV.	
END MILL HOLDER									SK40 EM 18 063 FTC WW							00	