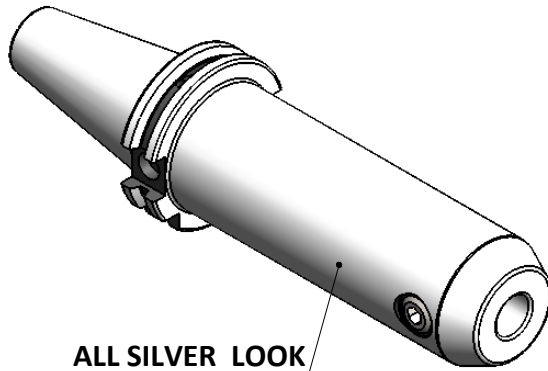
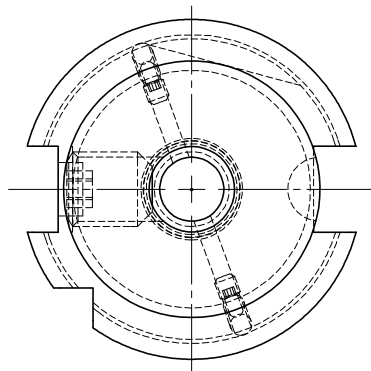


| Rev.No. | Ch.Let | Alterations | Date | Sign. | Appd. |
|---------|--------|-------------|------|-------|-------|
|         |        |             |      |       |       |
|         |        |             |      |       |       |
|         |        |             |      |       |       |



## ALL SILVER LOOK



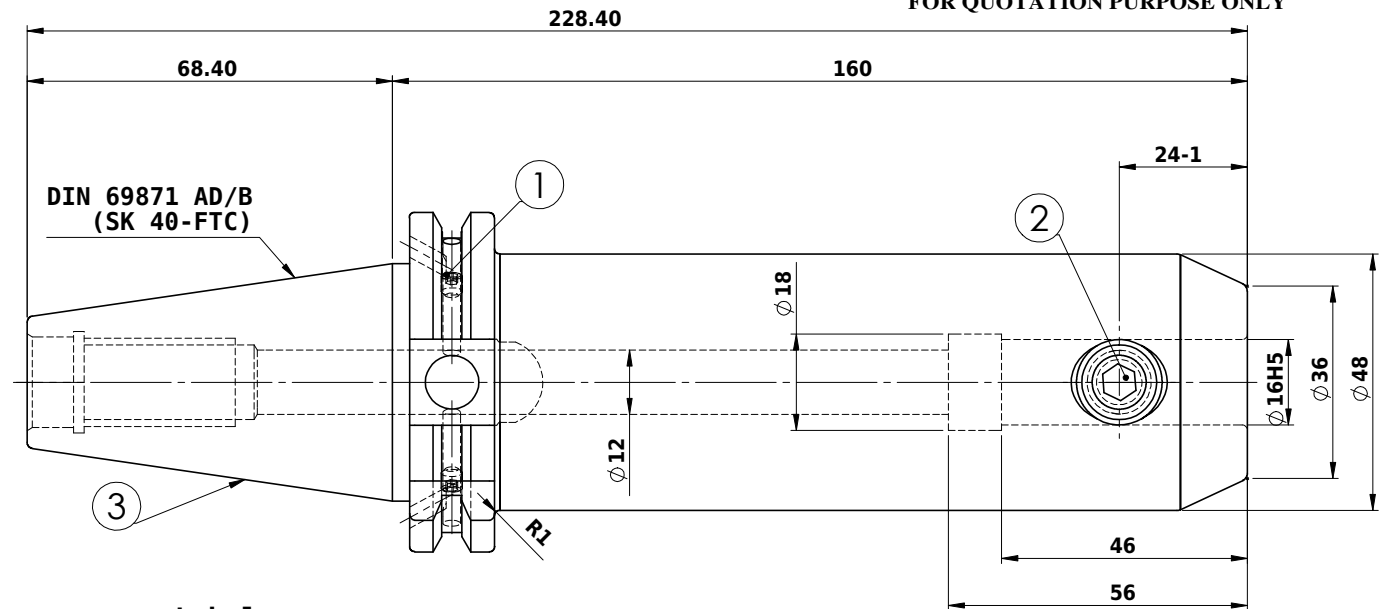
**NOTE :**

## BALANCING G2.5 AT 25000 RPM

**WEIGHT : 2.3 kg**

**MARKING : DIN 69871 AD/B SK40 WE16H160  
G2.5 25000 U/MIN**

| ITEM NO. | PART NUMBER           | DESCRIPTION      | QTY. |
|----------|-----------------------|------------------|------|
| 1        | GS-M4x4               | GRUB SCREW-(B.O) | 2    |
| 2        | GS-M14X16-DIN1835-B   | GRUB SCREW-(B.O) | 1    |
| 3        | SK40 EM 16 160 FTC WW | END MILL HOLDER  | 1    |



**Label :**  
2002364.1602  
WELDON-AUFNAHME  
WELDON HOLDER  
DIN69871 SK40 ADB  
WE 16 mm x 160 mm  
G2.5 / 25000

|                 |  |            |            |                      |                   |                  |                  |                  |                  |                |       |                       |     |     |     |      |  |
|-----------------|--|------------|------------|----------------------|-------------------|------------------|------------------|------------------|------------------|----------------|-------|-----------------------|-----|-----|-----|------|--|
|                 |  |            | $\mu m$    | $0.012 \sqrt{0.025}$ | $0.05 \sqrt{0.1}$ | $0.2 \sqrt{0.4}$ | $0.8 \sqrt{1.6}$ | $3.2 \sqrt{6.3}$ | $12.5 \sqrt{25}$ | $50 \sqrt{50}$ |       |                       |     |     |     |      |  |
|                 |  |            | GRADES     | N1                   | N2                | N3               | N4               | N5               | N6               | N7             | N8    | N9                    | N10 | N11 | N12 |      |  |
|                 |  |            | SYMBOLS    |                      |                   |                  |                  |                  |                  |                |       |                       |     |     |     |      |  |
| TOLERANCE       |  |            | MATERIALS: |                      |                   |                  |                  |                  |                  |                |       |                       |     |     |     |      |  |
| FREE DIMENSIONS |  |            | 16MnCr5    |                      |                   | 2015             |                  | NAME             |                  | DATE           |       | 2002364.1602          |     |     |     |      |  |
| TOLERANCE       |  |            |            |                      |                   | DRAWN            |                  | Bala             |                  | 30/06          |       |                       |     |     |     |      |  |
| Dimns.          |  | Dia        | Length     |                      |                   |                  | CHECKED          |                  | RWL              |                | 30/06 |                       |     |     |     |      |  |
| 0.5 to 3        |  | $\pm 0.05$ | $\pm 0.10$ |                      |                   |                  | APPROVED         |                  |                  |                | —     |                       |     |     |     |      |  |
| 3 to 6          |  | $\pm 0.10$ | $\pm 0.15$ |                      |                   |                  | SCALE : NTS      |                  | QTY. :           |                |       |                       |     |     |     |      |  |
| 6 to 30         |  | $\pm 0.15$ | $\pm 0.20$ |                      | PART NAME:        |                  |                  |                  |                  |                |       | DRAWING No.           |     |     |     | REV. |  |
| 30 to 120       |  | $\pm 0.20$ | $\pm 0.25$ |                      | END MILL HOLDER   |                  |                  |                  |                  |                |       | SK40 EM 16 160 FTC WW |     |     |     | 00   |  |
| 120 to 500      |  | $\pm 0.30$ | $\pm 0.50$ |                      |                   |                  |                  |                  |                  |                |       |                       |     |     |     |      |  |