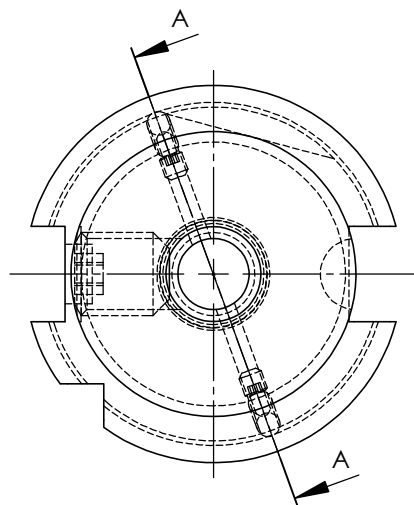




Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

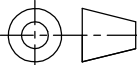


WELDON-AUFNAHME
WELDON HOLDER
DIN69871 SK40 ADB
WE 16 mm x 100 mm
G2.5 / 25000

WEIGHT : 1.7 kg

MARKING : DIN 69871 AD/B SK40
G2.5 25000 07/MIN
WE16H100

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GS-M4x4	GRUB SCREW-(B.O)	2
2	GS-M14X16-DIN1835-B	GRUB SCREW-(B.O)	1
3	SK40 EM 16 100 FTC WW	END MILL HOLDER	1

			μ m	0.012 ✓	0.025 ✓	0.05 ✓	0.1 ✓	0.2 ✓	0.4 ✓	0.8 ✓	1.6 ✓	3.2 ✓	6.3 ✓	12.5 ✓	25 ✓	50 ✓															
			GRADES	N1 N2 N3 N4				N5 N6	N7 N8 N9	N10 N11	N12																				
			SYMBOLS																												
TOLERANCE			MATERIALS: 16MnCr5 <table><tr><td>2015</td><td>NAME</td><td>DATE</td></tr><tr><td>DRAWN</td><td>Bala</td><td>30/06</td></tr><tr><td>CHECKED</td><td>RVL</td><td>30/06</td></tr><tr><td>APPROVED</td><td colspan="2">-</td></tr><tr><td colspan="2">SCALE : NTS</td><td>QTY. :</td></tr></table>														2015	NAME	DATE	DRAWN	Bala	30/06	CHECKED	RVL	30/06	APPROVED	-		SCALE : NTS		QTY. :
2015	NAME	DATE																													
DRAWN	Bala	30/06																													
CHECKED	RVL	30/06																													
APPROVED	-																														
SCALE : NTS		QTY. :																													
FREE DIMENSIONS TOLERANCE																															
Dimms.	Dia	Length				2002364.1601																									
0.5 to 3	± 0.05	± 0.10																													
3 to 6	± 0.10	± 0.15																													
6 to 30	± 0.15	± 0.20																													
30 to 120	± 0.20	± 0.25																													
120 to 500	± 0.30	± 0.50	PART NAME: END MILL HOLDER						DRAWING No. SK40 EM 16 100 FTC WW						REV 00																