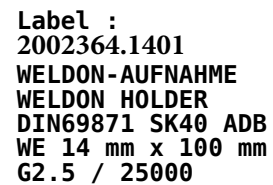
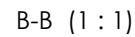
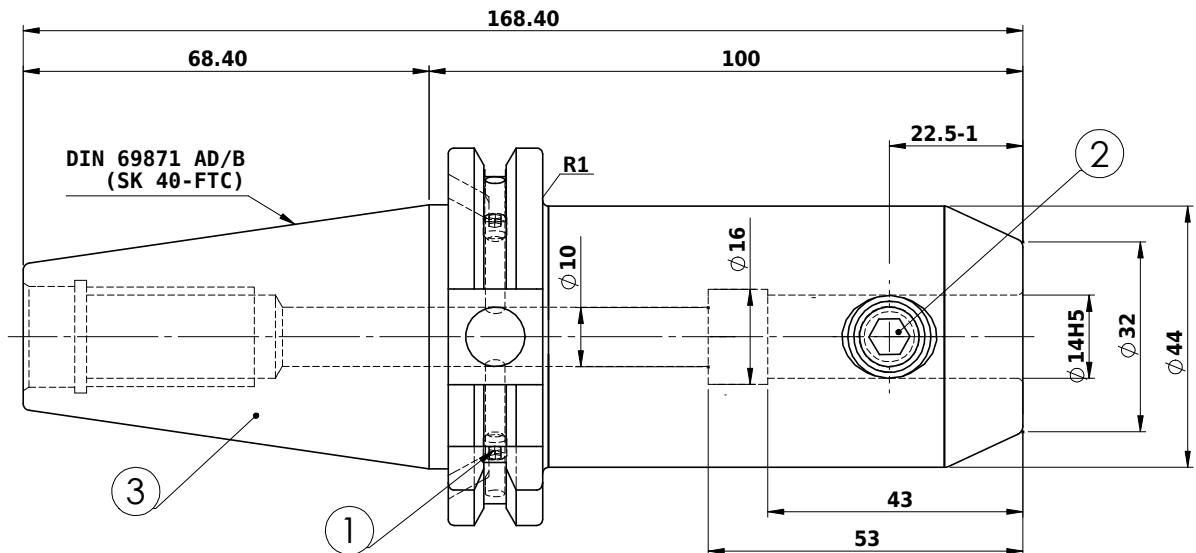


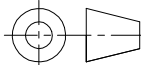
Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



**MARKING : DIN 69871 AD/B SK40 WE14H100
G2.5 25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GS-M4x4	GRUB SCREW-(B.O)	2
2	GS-M12X16-DIN1835-B	GRUB SCREW-(B.O)	1
3	SK40 EM 14 100 FTC WW-	END MILL HOLDER	1



			μ m	0.012 ✓	0.025 ✓	0.05 ✓	0.1 ✓	0.2 ✓	0.4 ✓	0.8 ✓	1.6 ✓	3.2 ✓	6.3 ✓	12.5 ✓	25 ✓	50 ✓	
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		
			SYMBOLS	▽▽▽▽					▽▽▽			▽▽			▽		~
TOLERANCE				MATERIALS: 16MnCr5 2015 DRAWN NAME Bala DATE 30/06													
FREE DIMENSIONS																	
TOLERANCE																	
Dimms.	Dia	Length		CHECKED		RVL		30/06		2002364.1401							
0.5 to 3	± 0.05	± 0.10		APPROVED													
3 to 6	± 0.10	± 0.15		SCALE : NTS		QTY. :											
6 to 30	± 0.15	± 0.20															
30 to 120	± 0.20	± 0.25	PART NAME:							DRAWING No.							REV.
120 to 500	± 0.30	± 0.50															
END MILL HOLDER										SK40 EM 14 100 FTC WW							00