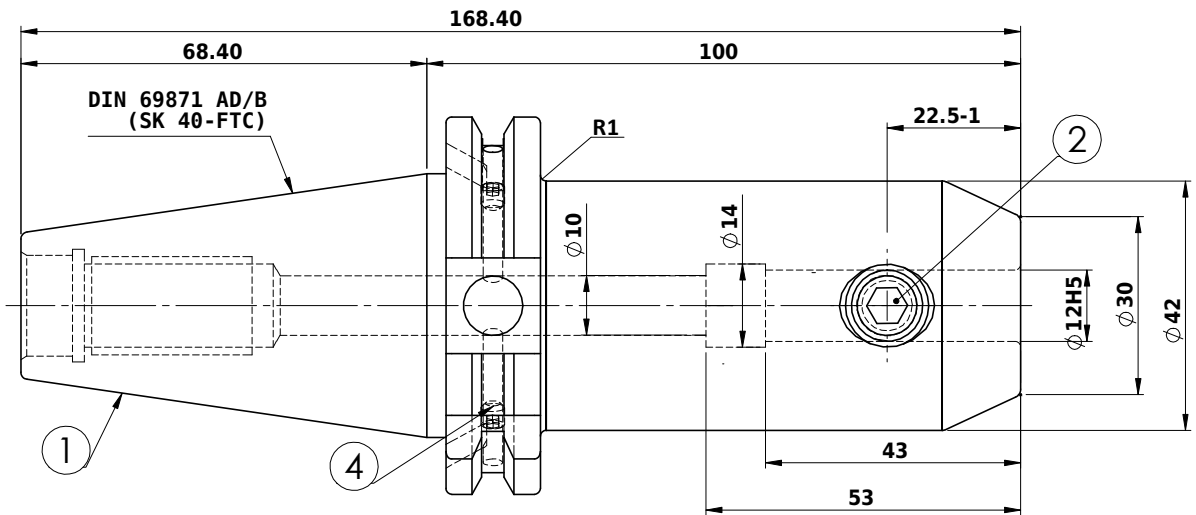
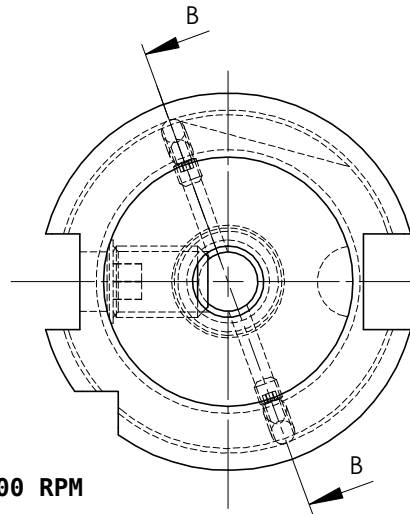
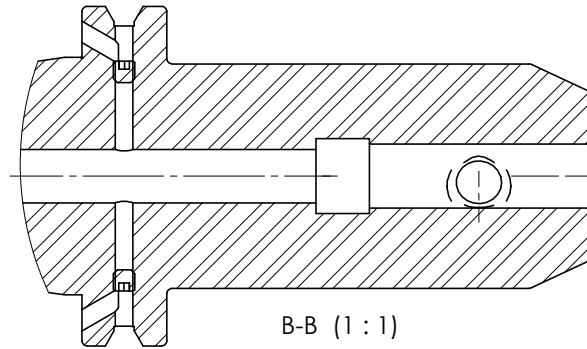
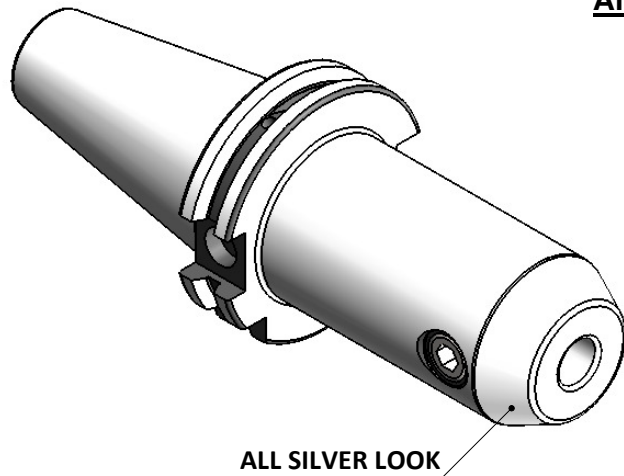


All Dimensions are in MM

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



Label :
2002364.1201
WELDON-AUFNAHME
WELDON HOLDER
DIN69871 SK40 ADB
WE 12 mm x 100 mm
G2.5 / 25000

NOTE :
BALANCING G2.5 AT 25000 RPM
WEIGHT : 1.5 kg

MARKING : DIN 69871 AD/B SK40 WE12H100
G2.5 25000 U/MIN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GS-M4x4	GRUB SCREW-(B.O)	2
2	GS-M12X16-DIN1835-B	GRUB SCREW-(B.O)	1
3	SK40 EM 12 100 FTC WW-	END MILL HOLDER	1

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS	▽▽▽▽				▽▽▽▽		▽▽▽			▽		~	
TOLERANCE			MATERIALS: 16MnCr5			2015	NAME	DATE	2002364.1201						
FREE DIMENSIONS						DRAWN	Bala	30/06							
TOLERANCE															
Dimns.	Dia	Length	CHECKED	RVL	30/06										
0.5 to 3	± 0.05	± 0.10	APPROVED												
3 to 6	± 0.10	± 0.15	SCALE : NTS			QTY. :									
6 to 30	± 0.15	± 0.20	PART NAME: END MILL HOLDER					DRAWING No. SK40 EM 12 100 FTC WW					REV. 00		
30 to 120	± 0.20	± 0.25													
120 to 500	± 0.30	± 0.50													