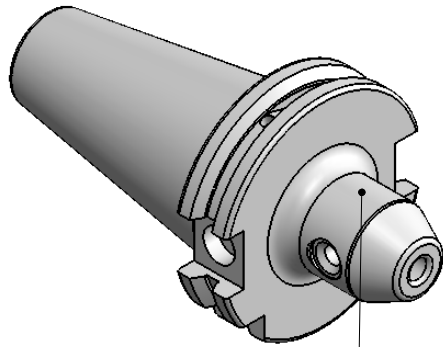
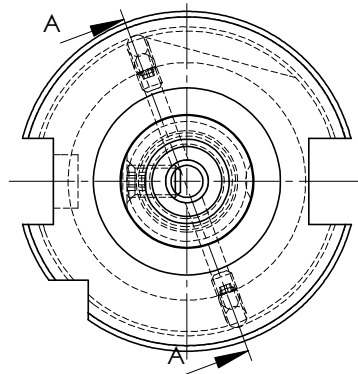
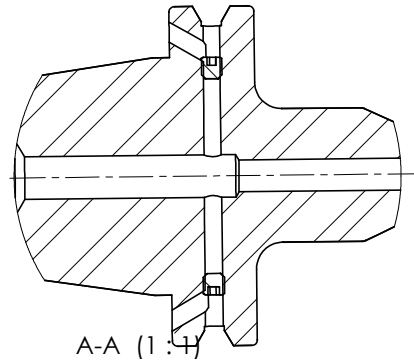


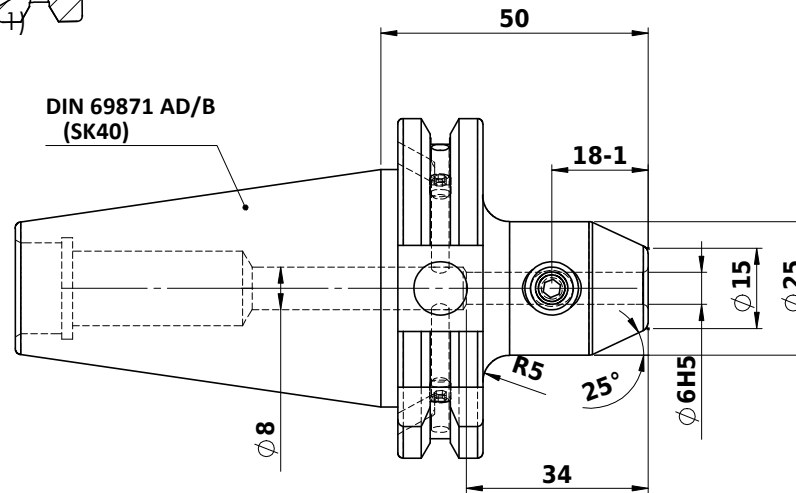
**All Dimensions are in MM**



**ALL SILVER LOOK**



**DIN 69871 AD/B  
(SK40)**



**NOTE :**

**BALANCING 2.5G AT 25000 RPM**

**WEIGHT :0.9 KGS**

**Label :**

**2002364.0600**

**WELDON-AUFNAHME  
WELDON HOLDER  
DIN69871 SK40 ADB  
WE 06 mm x 050 mm  
G2.5 / 25000**

**MARKING : DIN 69871 AD/B SK40 WE06H50**

**G2.5 25000 U/MIN**

|                 |        |                                               |             |                 |      |        |       |     |              |     |     |     |      |     |    |      |
|-----------------|--------|-----------------------------------------------|-------------|-----------------|------|--------|-------|-----|--------------|-----|-----|-----|------|-----|----|------|
|                 |        | $\mu$ m                                       | 0.012       | 0.025           | 0.05 | 0.1    | 0.2   | 0.4 | 0.8          | 1.6 | 3.2 | 6.3 | 12.5 | 25  | 50 |      |
|                 |        | GRADES                                        | N1          | N2              | N3   | N4     | N5    | N6  | N7           | N8  | N9  | N10 | N11  | N12 |    |      |
|                 |        | SYMBOLS                                       |             |                 |      |        |       |     |              |     |     |     |      |     |    |      |
| TOLERANCE       |        | <div>MATERIALS:<br/>16MnCr5</div> <div></div> | 2015        |                 | NAME |        | DATE  |     | 2002364.0600 |     |     |     |      |     |    |      |
| FREE DIMENSIONS |        |                                               | DRAWN       |                 | RPA  |        | 12/08 |     |              |     |     |     |      |     |    |      |
| TOLERANCE       |        |                                               | CHECKED     |                 | RVL  |        | 12/08 |     |              |     |     |     |      |     |    |      |
|                 |        |                                               | APPROVED    |                 |      |        |       |     |              |     |     |     |      |     |    |      |
| Dimns.          | Dia    |                                               | Length      | SCALE : NTS     |      | QTY. : |       |     |              |     |     |     |      |     |    |      |
| 0.5 to 3        | ± 0.05 |                                               | ± 0.10      | PART NAME:      |      |        |       |     |              |     |     |     |      |     |    |      |
| 3 to 6          | ± 0.10 |                                               | ± 0.15      | END MILL HOLDER |      |        |       |     |              |     |     |     |      |     |    |      |
| 6 to 30         | ± 0.15 |                                               | ± 0.20      |                 |      |        |       |     |              |     |     |     |      |     |    |      |
| 30 to 120       | ± 0.20 |                                               | ± 0.25      |                 |      |        |       |     |              |     |     |     |      |     |    |      |
| 120 to 500      | ± 0.30 |                                               | ± 0.50      |                 |      |        |       |     |              |     |     |     |      |     |    |      |
|                 |        |                                               | DRAWING No. |                 |      |        |       |     |              |     |     |     |      |     |    | REV. |

| ITEM NO. | PART NUMBER               | DESCRIPTION         | QTY. |
|----------|---------------------------|---------------------|------|
| 1        | SK40 EM 06 050 FTC WW-M&G | END MILL HOLDER     | 1    |
| 2        | GS M6x10 DIN 1835-B       | GRUB SCREW - (B.O.) | 1    |
| 3        | GS-M4X4                   | GRUB SCREW-(B.O.)   | 2    |