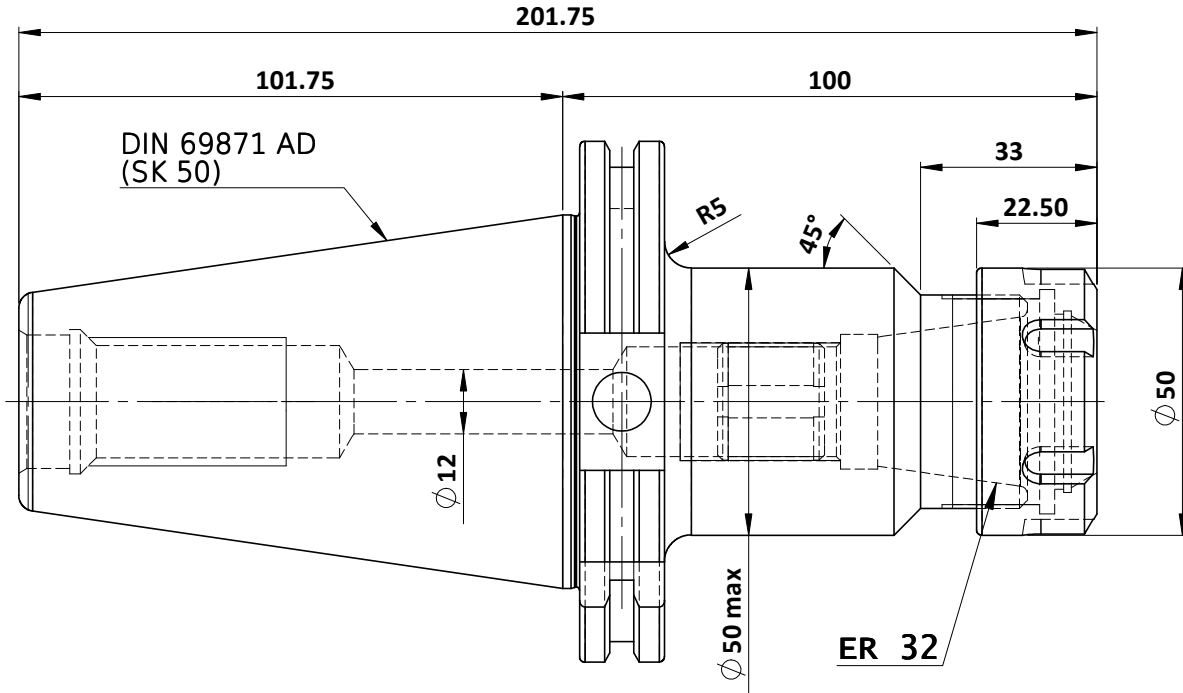
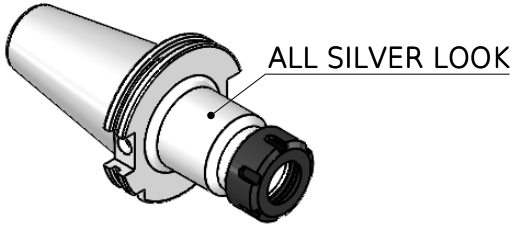


All Dimensions are in MM

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



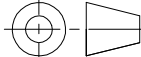
MARKING : DIN 69871 AD SK50 CCH ER32 H100
G6.3 15000 U/MIN

LABEL :2002362.0601
Spannzangenfutter
ER collet chuck
DIN69871 SK50 AD
ER32 x 100 mm
G6.3 / 15000

WEIGHT : 3.55 Kg.

BALANCING 6.3G @ 15000 RPM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FWS501A-ERS32100	COLLET CHUCK HOLDER	1
2	SCWM22X1.5	STOPPER SCREW-(B.O)	1
3	NUTER32	COLLET NUT - ER32	1

			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		
			SYMBOLS														
TOLERANCE			MATERIALS: 16MnCr5			2019		NAME		DATE		2002362.0601					
FREE DIMENSIONS						DRAWN		AMK		14/05							
TOLERANCE																	
Dimns.	Dia	Length			CHECKED		RVL		14/05								
0.5 to 3	± 0.05	± 0.10			APPROVED												
3 to 6	± 0.10	± 0.15			SCALE : NTS		QTY. :										
6 to 30	± 0.15	± 0.20	PART NAME: SK50CCHER32100WW							DRAWING No. FWS501A-ERS32100							REV 00
30 to 120	± 0.20	± 0.25															
120 to 500	± 0.30	± 0.50															