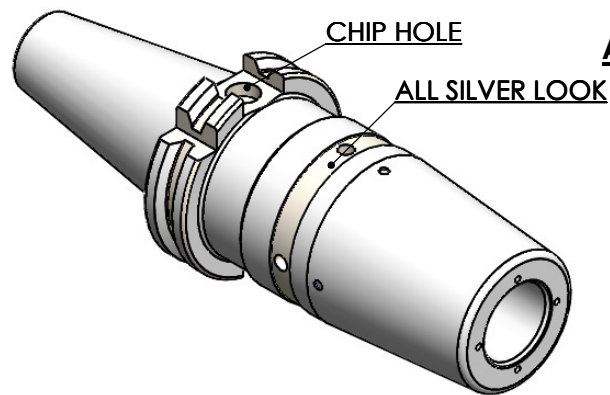
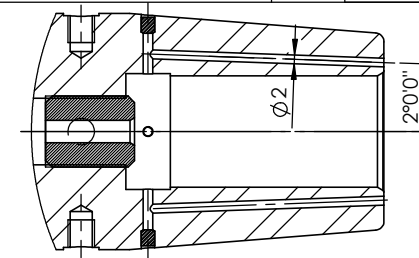
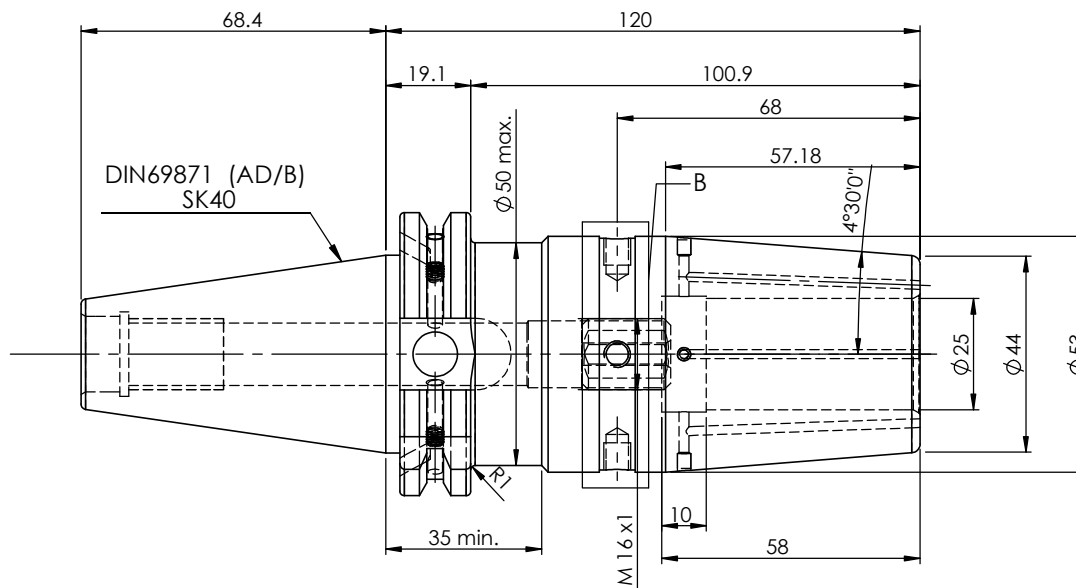
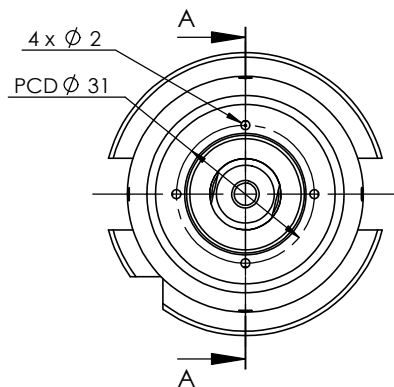
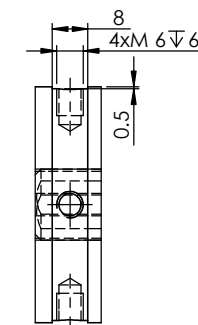




All Dimensions are in MM



SECTION A-A



DETAIL B

LABEL :
2002266.2501
SCHRUMPFUTTER MIT KK
SHRINK FIT HOLDER COOLANT CHANNEL
ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)
SR4 25mm X 120mm
G2,5/25000 U/MIN

MARKING : ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B) SFHC25H120
G2,5/25000 U/MIN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1S409H-SFK25120	SK40SFK25120FWW	1
2	GS-M4X4	GRUB SCREW	2
3	SCWM16x1x20-FLAT	STOPPER SCREW-(B.O.)	1
4	EXPANDER PLUG-22880.0053	EXPANDER PLUG-Ø3x3.6mm	4

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

NOTE :

BALANCING 2.5G@ 25000 RPM

Weight : 2.0 Kg

			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
			GRADES	N1N2N3N4				N5N6	N7N8N9	N10N11	N12						
			SYMBOLS	▽▽▽▽				▽▽▽▽		▽▽▽▽			▽		~		
TOLERANCE FREE DIMENSIONS TOLERANCE			MATERIALS: HDS		2022		NAME		DATE		2002266.2501						
					DRAWN		SVR		29/01								
Dimns.	Dia	Length			CHECKED		RVL		29/01								
0.5 to 3	± 0.05	± 0.10			APPROVED												
3 to 6	± 0.10	± 0.15			SCALE : NTS		QTY. :										
6 to 30	± 0.15	± 0.20	PART NAME:								DRAWING No.						REV.
30 to 120	± 0.20	± 0.25	SK40SFK25120FWW								F1S409H-SFK25120						00
120 to 500	± 0.30	± 0.50															