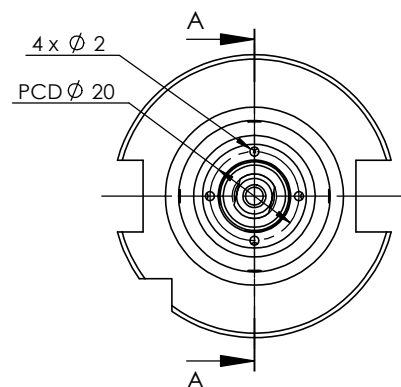


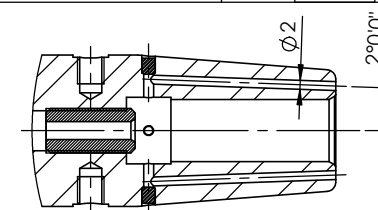


LABEL :
2002266.1402
SCHRUMPFUTTER MIT KK
SHRINK FIT HOLDER COOLANT CHANNEL
ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)
SR4 14mm X 160mm
G2,5/25000 U/MIN

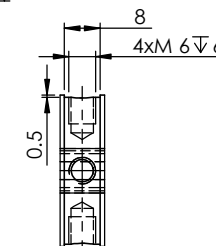
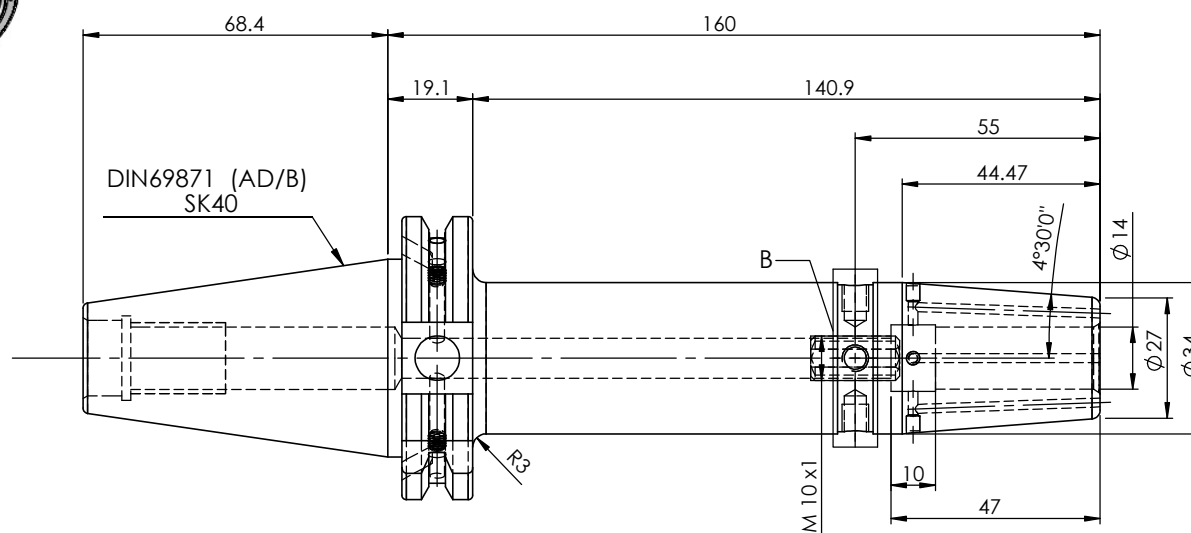
**MARKING : ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B) SFHC14H160
G2,5/25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1S409H-SFK14160	SK40SFK14160FWW	1
2	SCWM10X1X20-FLAT	STOPPER SCREW	1
3	EXPANDER PLUG-22880.0053	EXPANDER PLUG-Ø3x3.6mm	4
4	GS-M4X4	GRUB SCREW	2

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



SECTION A-A

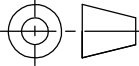


DETAIL B

NOTE :

BALANCING 2.5G@ 25000 RPM

Weight : 1.6 Kg

			μ m	0.012 ✓	0.025 ✓	0.05 ✓	0.1 ✓	0.2 ✓	0.4 ✓	0.8 ✓	1.6 ✓	3.2 ✓	6.3 ✓	12.5 ✓	25 ✓	50 ✓	
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		
			SYMBOLS	▽▽▽▽					▽▽▽			▽▽			▽		~
TOLERANCE FREE DIMENSIONS TOLERANCE			MATERIALS: HDS		2022	NAME	DATE	2002266.1402									
					DRAWN	SVR	29/01										
Dimns.	Dia	Length			CHECKED	RVL	29/01										
					APPROVED												
					SCALE : NTS		QTY. :										
6 to 30			± 0.15	± 0.20	PART NAME:			DRAWING No.									REV
30 to 120			± 0.20	± 0.25	SK40SFK14160FWW			F1S409H-SFK14160									00
120 to 500			± 0.30	± 0.50													