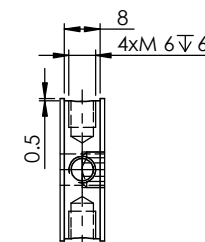
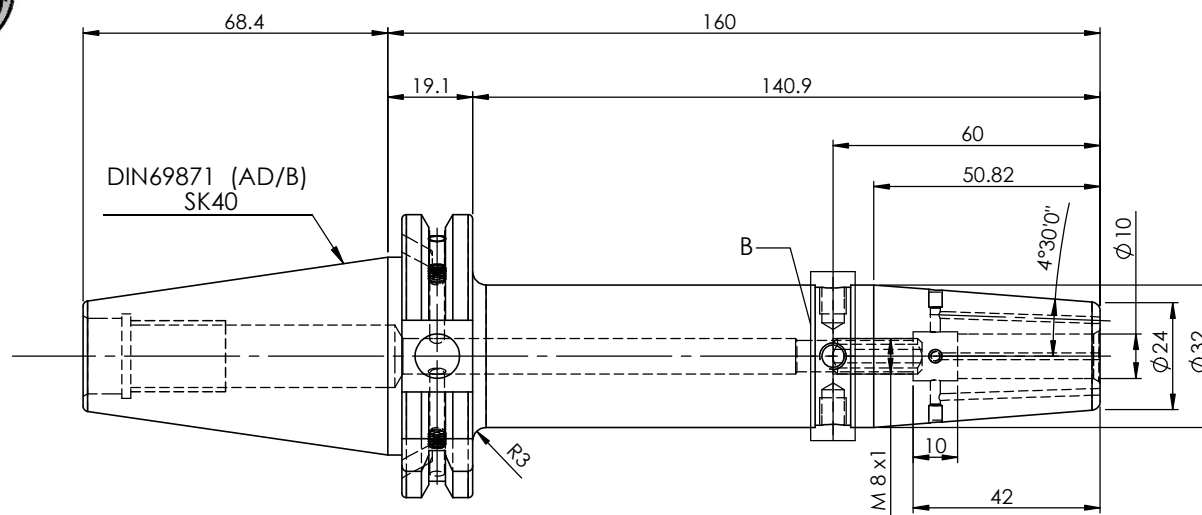
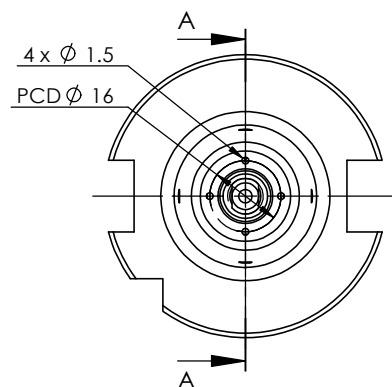




Technical drawing of a mechanical assembly in cross-section. The drawing shows a central shaft with a pin and a nut. Dimensions include a diameter of 1.5 and an angle of 2°00'.

SECTION A-A



DETAIL B

BALANCING 2.5G@ 25000 RPM

			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
			SYMBOLS													
TOLERANCE			MATERIALS: HDS		2022		NAME		DATE		2002266.1002					
FREE DIMENSIONS					DRAWN		SVR		29/01							
TOLERANCE					CHECKED		RVL		29/01							
					APPROVED											
Dimns.	Dia	Length			SCALE : NTS		QTY. :									
0.5 to 3	± 0.05	± 0.10														
3 to 6	± 0.10	± 0.15														
6 to 30	± 0.15	± 0.20														
30 to 120	± 0.20	± 0.25	PART NAME: SK40SFK10160FWW						DRAWING No. F1S409H-SFK10160						REV 00	
120 to 500	± 0.30	± 0.50														

LABEL :
2002266.1002
SCHRUMPFUTTER MIT KK
SHRINK FIT HOLDER COOLANT CHANNEL
ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)
SR4 10mm X 160mm
G2,5/25000 U/MIN

**MARKING : ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B) SFHC10H160
G2,5/25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FIS409H-SFK10160	SK40SFK10160FWW	1
2	SCWM8X1X20-FLAT	STOPPER SCREW	1
3	EXPANDER PLUG-22880.0053	EXPANDER PLUG-Ø3x3.6mm	4
4	GS-M4X4	GRUB SCREW	2